



**SunCoke Energy™**

### **Environmental Policy**

SunCoke Energy, Inc. (“SunCoke”) is committed to stewardship and environmental compliance as core values of its corporate culture. SunCoke seeks to provide environmentally sound operations, comply with all laws, regulations and permits, minimize emissions and environmental impact, and promote waste minimization and conservation through improved process efficiencies.

SunCoke strives to conduct its business operations in a manner that provides effective stewardship of the environment by:

- Integrating environmental considerations into work practices and utilizing the resources needed for compliance with applicable environmental laws, regulations, permits and agreements;
- Reducing environmental risks through regular assessments, emergency preparedness programs, and effective utilization of innovative environmental technologies and practices; and
- Training employees and contractors on applicable environmental requirements and requiring compliance and performance in accordance with such requirements.

SunCoke fosters a work environment in which employees are encouraged to report and raise environmental issues without fear of retaliation. We are committed to developing our employees by providing the resources and training necessary to enable them to assist SunCoke in meeting our environmental objectives. SunCoke expects that all contractors and suppliers will also abide by this policy.